

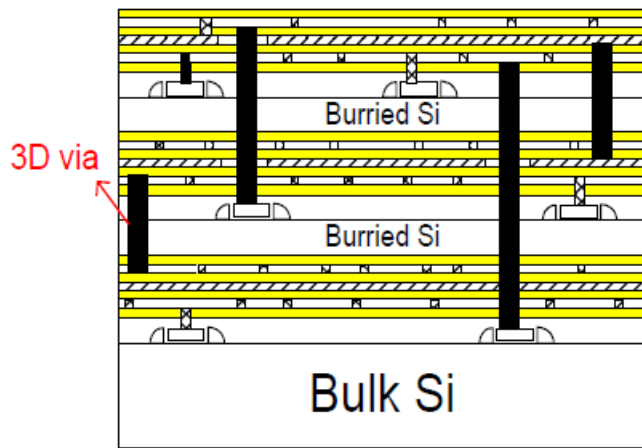
Thermal Issues for 3D ICs

Liangzhen Lai
liangzhen@ucla.edu

Outline

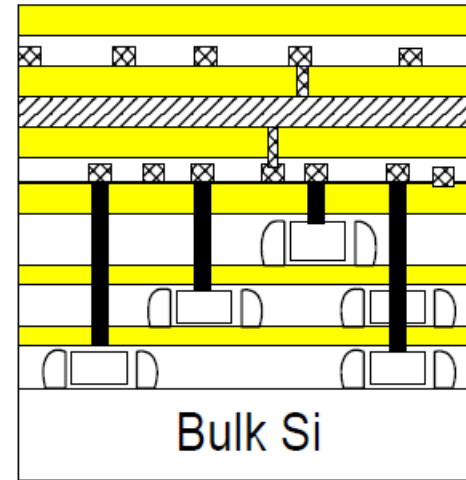
- 3D IC
- Thermal Analysis
- Heat Removal in 3D ICs
- Thermal Mitigation Methods

Three-Dimensional ICs



Face-to-Back Wafer-Bonding

metal & ILD layers 3
active device layer 3
Burried Si
metal & ILD layers 2
active device layer 2
Burried Si
metal & ILD layers 1
active device layer 1



Multi-layers Burried Structure

metal 3
ILD 5
metal 2
ILD 4
metal 1
ILD 3
active device layer 3
ILD 2
active device layer 2
ILD 1
active device layer 1

Wafer-bonding technology connects active device layers after processing each active device layer separately
while MLBS sequentially processes layers of active devices (transistors) before processing all the metal routing layers.

Thermal Analysis

- Analogies between thermal parameters & electrical parameters

Thermal Parameter	Circuit Parameter
Temperature (T)	Voltage (V)
Heat Flow	Current (I)
Thermal Conductivity	Electrical Conductivity (σ)

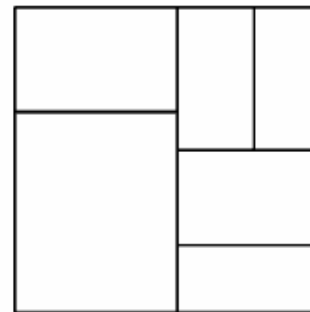
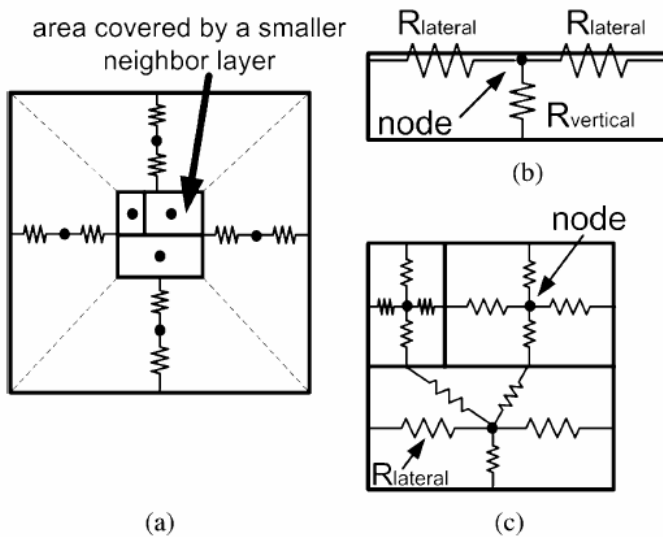
- Thermal Analysis :
Solve Partial Differential Equations (PDEs)

Thermal Analysis

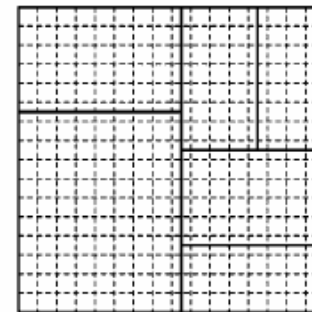
- Thermal Modeling
- Block-based

vs.

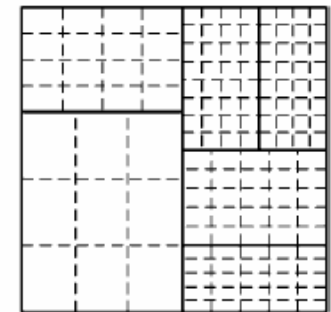
Grid-based



(a)

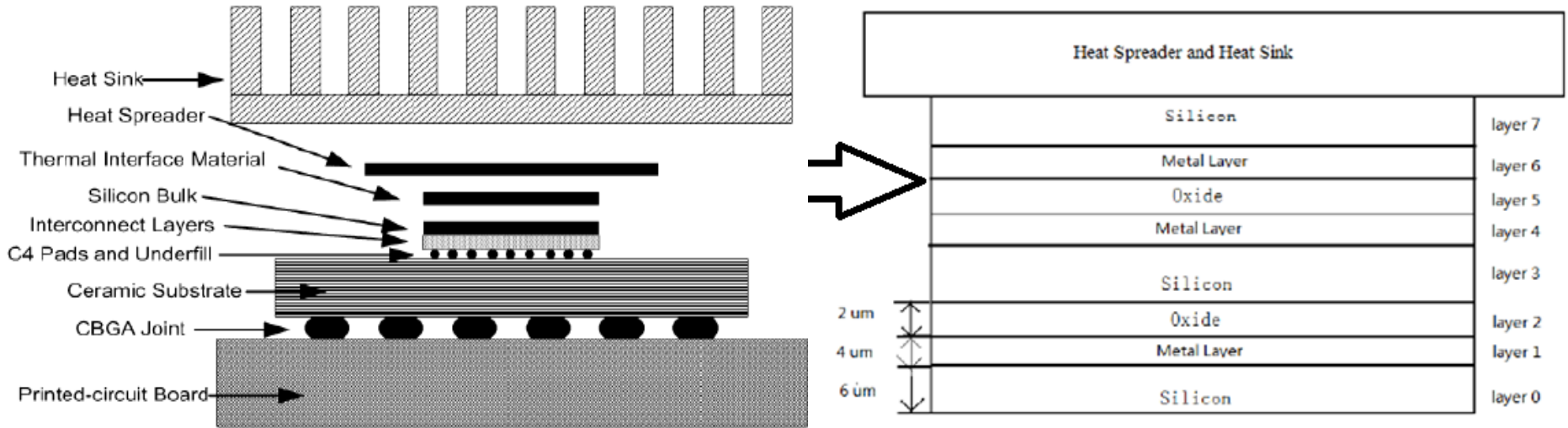


(b)



(c)

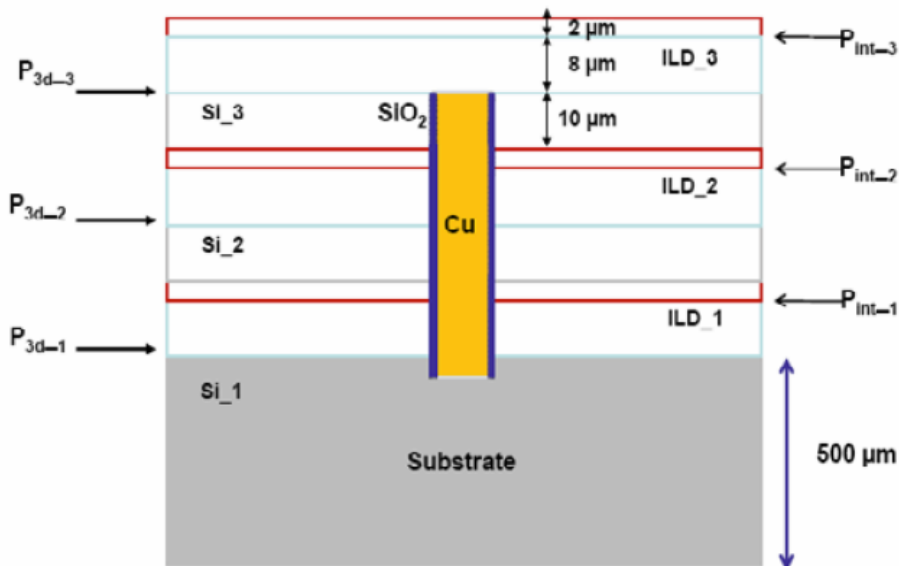
Heat Removal in 3D ICs



	Al	Oxide	Si
Thermal Conductivity (W/cm/K)	230	1.3	151
Density (g/cm ³)	2.7	2.2	2.65
Specific heat (J/kg/K)	900	740	710

Thermal Mitigation Methods

Thermal Through-Silicon Vias



Micro-fluid Channels (MFCs)

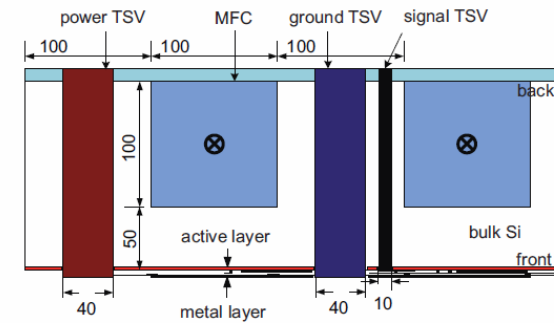


Fig. 3. Side view of a die layer in a stacked chip. The die is flipped over and the active layer is facing down. Shapes are drawn to scale. Unit is μm .

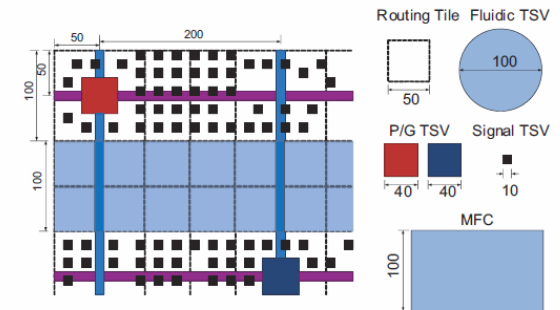


Fig. 4. Top view of the routing tile objects on routing grid. Objects are drawn to scale.

Reference

- [1] Yuh-Fang Tsai, Yuan Xie, N. Vijaykrishnan, and Mary Jane Irwin, “Three-Dimensional Cache Design Exploration Using 3DCacti,” ICCD 05
- [2] Wei Huang, Shougata Ghosh, Siva Velusamy, Karthik Sankaranarayanan, Kevin Skadron and Mircea R. Stan, “ HotSpot: A Compact Thermal Modeling Methodology for Early-Stage VLSI Design,” IEEE TRANSACTIONS ON VERY LARGE SCALE INTEGRATION (VLSI) SYSTEMS, VOL. 14, NO. 5, MAY 2006
- [3] Young-Joon Lee, Goel, R., Sung Kyu Lim, “Multi-functional interconnect co-optimization for fast and reliable 3D stacked ICs,” ICCAD, pp 645 – 651, 2009